

# Precast Concrete in Chile

Augusto Holmberg F.







**Gentileza Achisina**



# and modern buildings

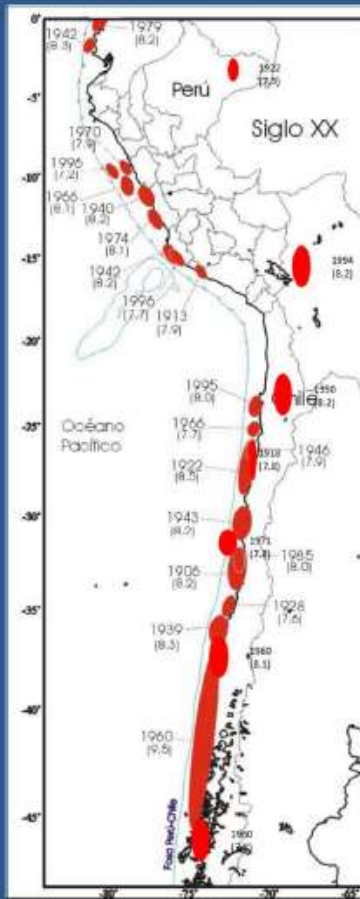
Gentileza R. Iagos



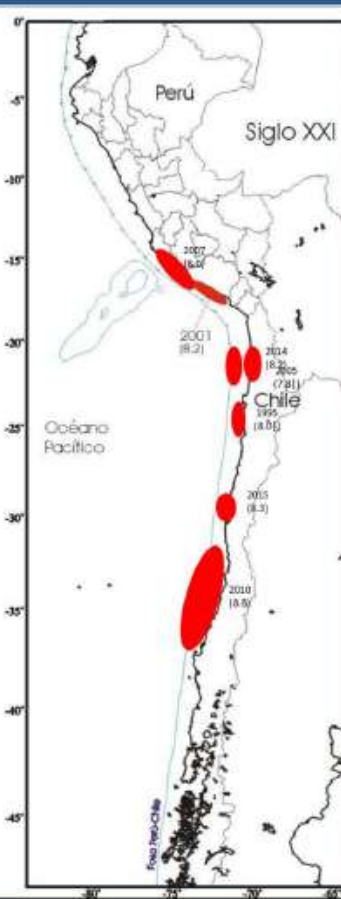
# a land of large earthquakes

## CHILE A HISTORY OF LARGE EQ (1570 – 2015)

XX Century



XXI Century



31 EQ → 1 every 15 years

DATE	MAGNITUDE	APROX LOCATION
1570 Feb.8	8 - 8 1/2	Concepcion
1575 Dec. 16	8 1/2	Valdivia
1604 Nov.24	8 1/2	North de Arica
1647 May. 13	8 1/2	Valparaiso
1657 Mar. 15	8	Concepcion
1730 Jul. 8	8.8	Valparaiso
1737 Dec. 24	7 1/2 - 8	Valdivia
1751 May. 25	8 1/2	Concepcion
1796 Mar. 30	7 1/2 - 8	Copiapo
1819 Apr. 3-11	8.3	Copiapo (3 EQ)
1822 Nov. 19	8 1/2	Valparaiso
1835 Feb.20	8 - 8 1/2	Concepcion
1837 Nov.7	8	Valdivia
1868 Aug.13	8 1/2	Arica
1877 May.9	8	Iquique
1880 Aug. 15	7 1/2 - 8	Illapel
1906 Aug.16	7.9	Valparaiso
1922 Nov.10	8.4	Vallenar
1928 Dec. 1	8.4	Talca
1939 Jan.24	8 - 8.3	Chillan
1943 Abr. 6	8.3	Illapel
1950 Dec. 9	8	Calama
1960 May. 22	9.5	Sur de Chile
1966 Dec. 28	8.1	Taltal
1985 Mar. 3	8	Zona Central
1995 Jul. 30	8	Antofagasta
2001 Jun.23	8.4	South Peru
2005 Jun.13	7.8	Tarapaca
2010 Feb.27	8.8	Center-South
2014 Apr. 1	8.2	Iquique
2015 Sep. 16	8.3	Canela Baja

Boroschek 2016, based on Tavera et al IGP 2007

Boroschek 2016, Modificado de Lomnitz



# 27F Chile Earthquake

Magnitud Mw=8.8

Epicenter: Cobquecura

Depth: 35 Km

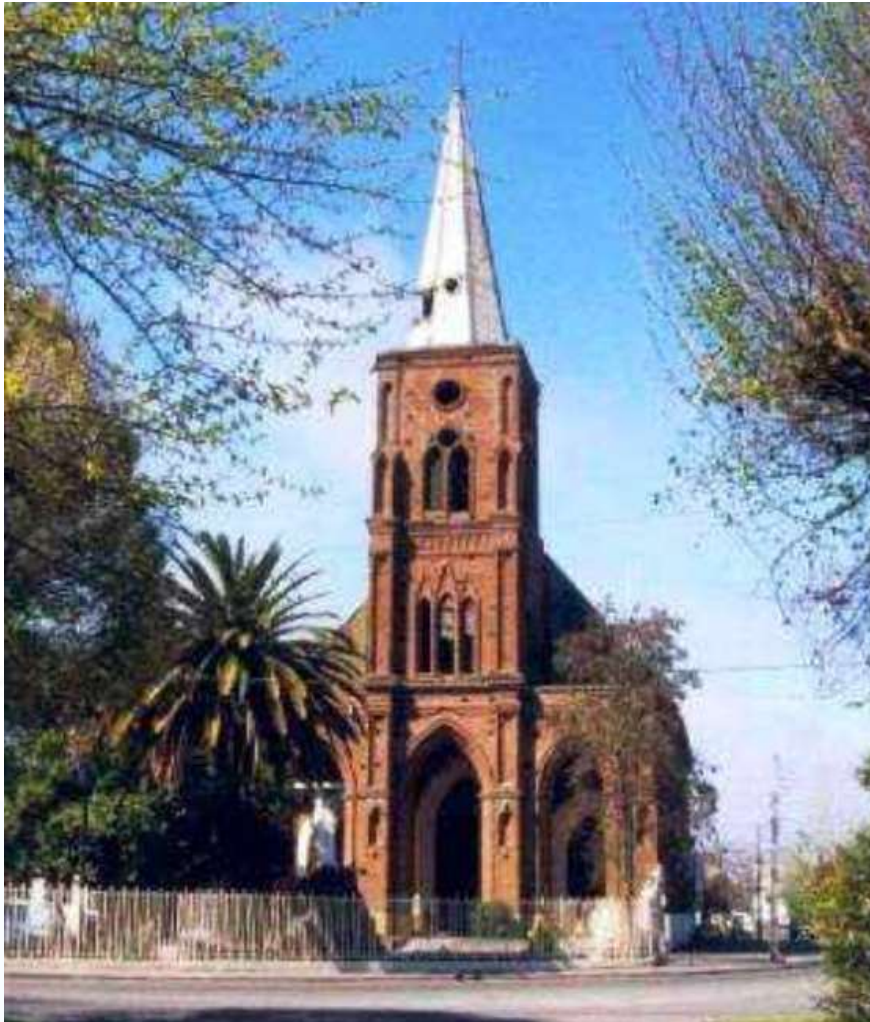
Date: 27 Feb. 2010

Time: 3:35 AM





# Church in Curico



# Building - Concepción





# Non structural damage





# Tsunami damage



# Precast structures

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**Gentileza David  
Campusano**



# Precast cladding panels







## 1.- Extensive damage in non engineered structures

Unreinforced Masonry

Adobe construction

Near 500 fatalities, most of them on adobe construction



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## 2.- Limited damage in concrete buildings

Very good performance with less than 2% of buildings damaged (9 stories and up)

4 buildings collapsed

Less than 20 people died in structures with seismic a design

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## 4.- Tsunami was a game changer

Near 200 fatalities can be attributed to the tsunami





Life safety is paramount ...





Life safety is paramount ...  
but is not enough

Life safety is paramount ...

but is not enough any more ...



Life safety is paramount ...

but is not enough any more ...

Resilience should be the goal

!!!

## What is Resilience?

Resilience is the ability to recover and return to normal functioning after adversity.

Possible strategies in building seismic design:

- Avoid damage
- Allow some damage that is easily reparable
- Avoid collapse? (*LS issue not a functional issue*)



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Is it possible ...?

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Is it possible ...?

We believe the answer is YES

but, more important, is our responsibility to try and make it happen.

**Let's see some projects ...**







Columns with socket foundations  
Jointed or rigid beam–column joint  
Roof bracing diaphragm (diagonals or roof beams)



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Jointed or rigid beam–column joint  
Roof bracing diaphragm (diagonals or roof beams)



# Distribution center



**Centro de Distribución  
Ripley  
Gentileza Tensacon**



# Distribution center



**Centro de Distribución  
Almacenes Paris  
Gentileza Tensacon**

# Convention center



**Centro de  
Convenciones  
Espacio Riesco  
Gentileza Preansa**





# Convention center

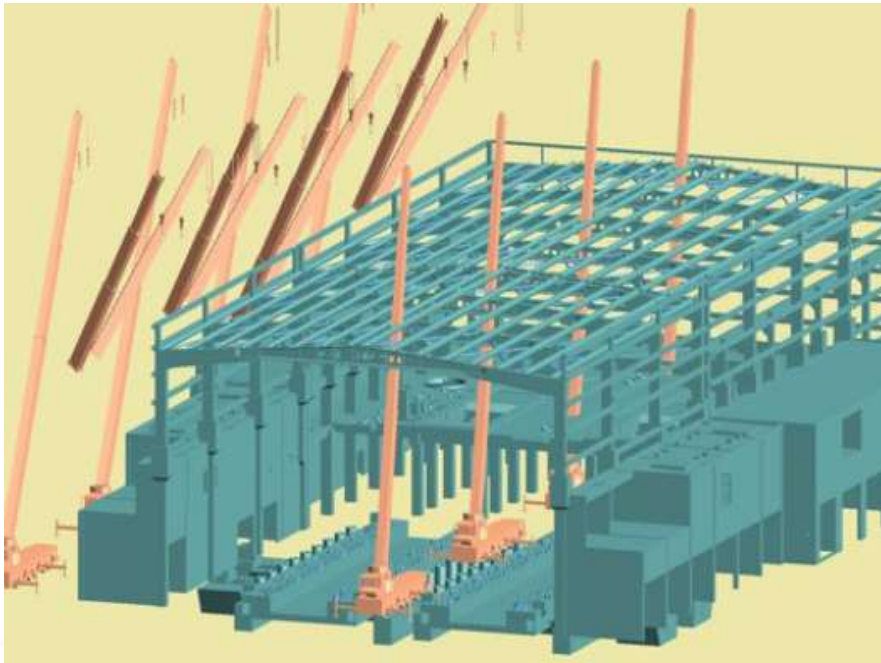


**Centro de  
Convenciones  
Espacio Riesco  
Gentileza Preansa**



# Cellulose factory

Precast and cast in place ...



Socket foundation over cast in place structure



**Planta Nueva Aldea.  
Celulosa Arauco  
Gentileza Preansa**

# Cellulose factory

Speed of construction ...



Fire safety ...



**Planta Nueva Aldea.  
Celulosa Arauco  
Gentileza Preansa**

The Place ...



The Road...



**Sub estación Andina  
Gentileza Preansa**



Excavation ...



Erection...



**Sub estación Andina  
Gentileza Preansa**

Erection ...



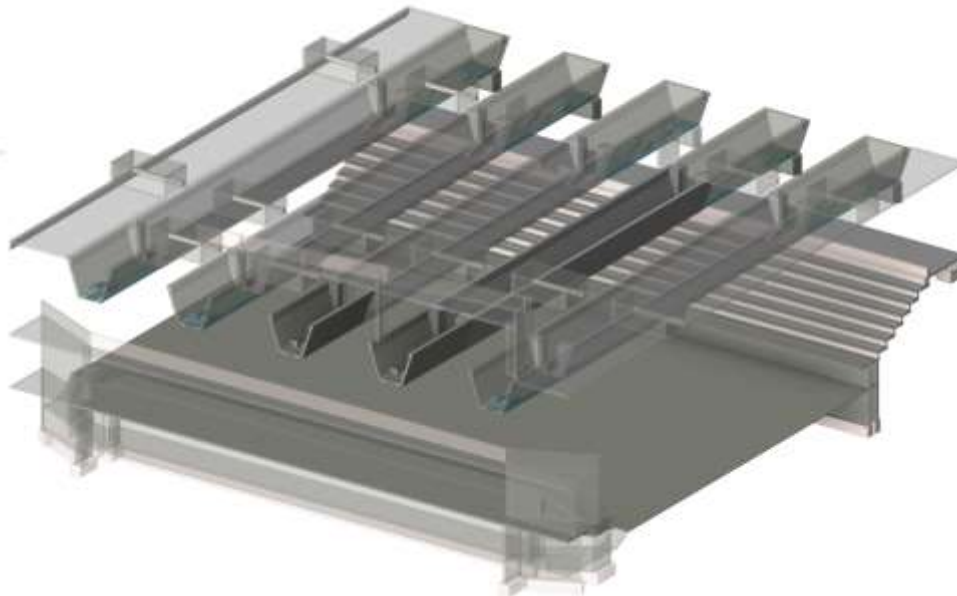
Ready in 4 months (summer season)...



**Sub estación Andina  
Gentileza Preansa**

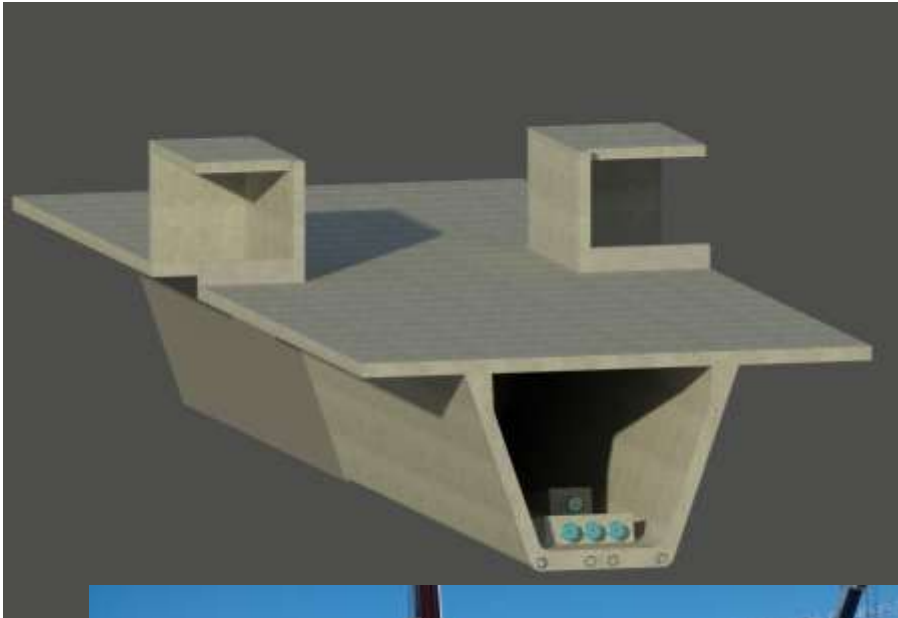
# Saint George School Gym

BIBM 2017



**Gentileza  
Ruiz Saavedra Ingenieros  
Preansa**





**Gentileza  
Ruiz Saavedra Ingenieros  
Preansa**

# Seismic isolation in buildings



**Edificio Vulco**  
**Gentileza Tensocret**



# Seismic isolation in buildings



**Edificio Marina Paihue**  
**Gentileza Tensocret**



# Seismic isolation in buildings



**Edificio Marina Paihue**  
**Gentileza Tensocret**



# Seismic isolation in a school



Protección Sísmica:	Aisladores Elastoméricos Deslizadores Friccionales
N° Pisos	3
Superficie en planta	8.000 m <sup>2</sup>
Comuna	Colina



**Colegio en Santiago  
Gentileza Momenta**



# Seismic isolated school



**Colegio en Santiago  
Gentileza Momenta**



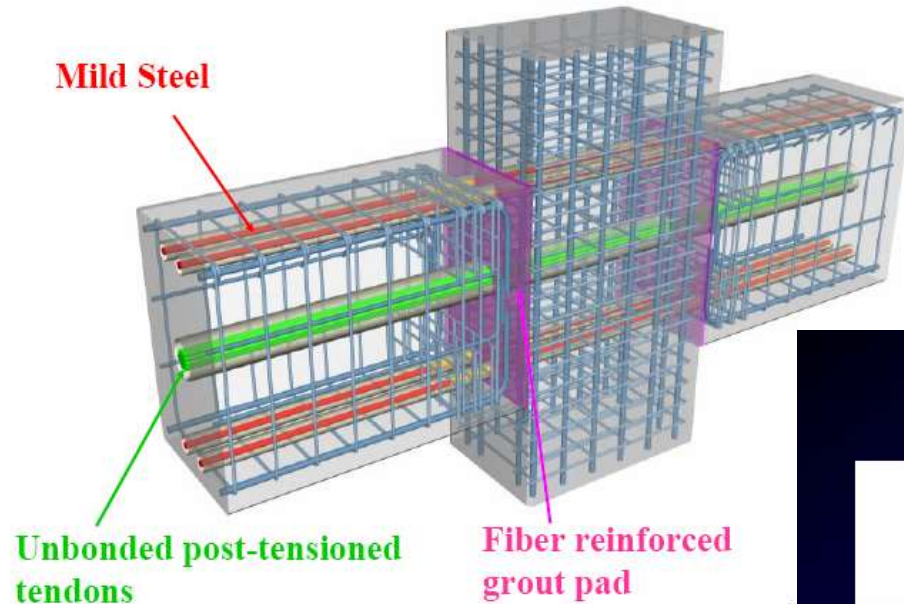
# Hybrid connections building



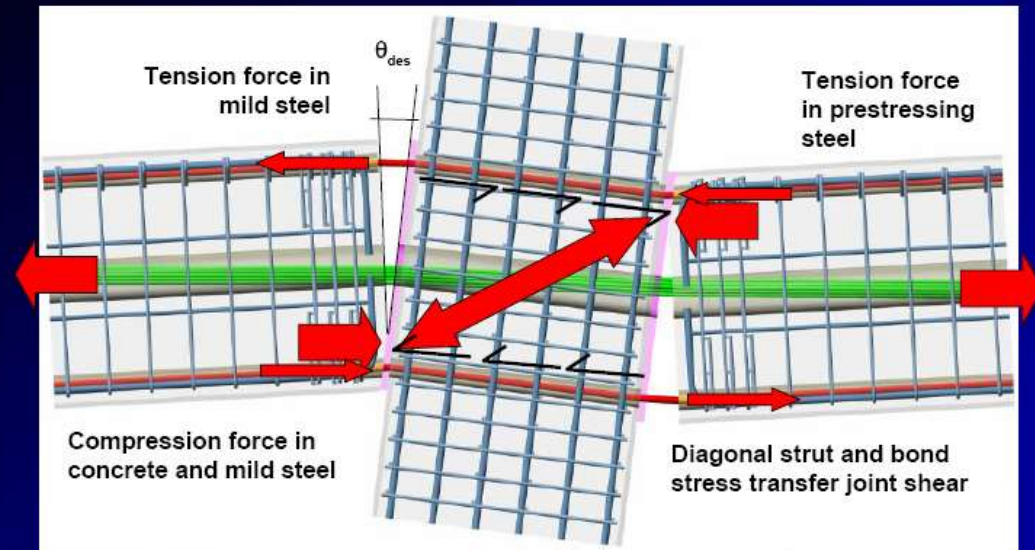
**Gentileza  
Patricio Bonelli**

# Hybrid connection

## HYBRID Beam-Column connection



## “Controlled Rocking” Mechanism

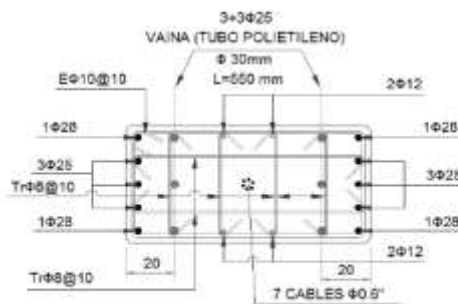
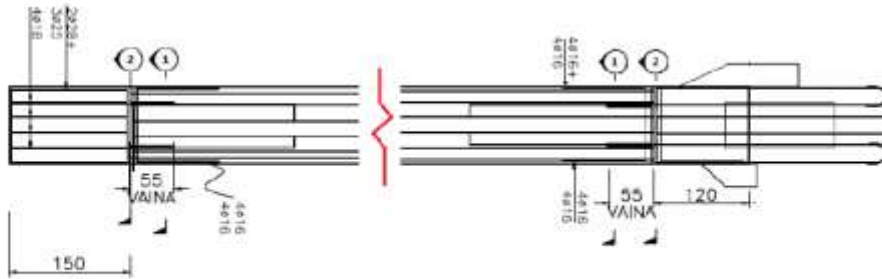
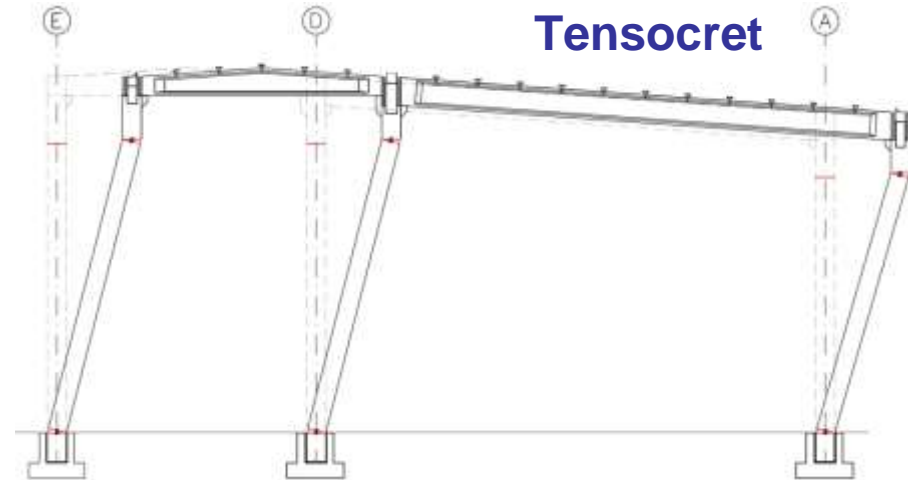
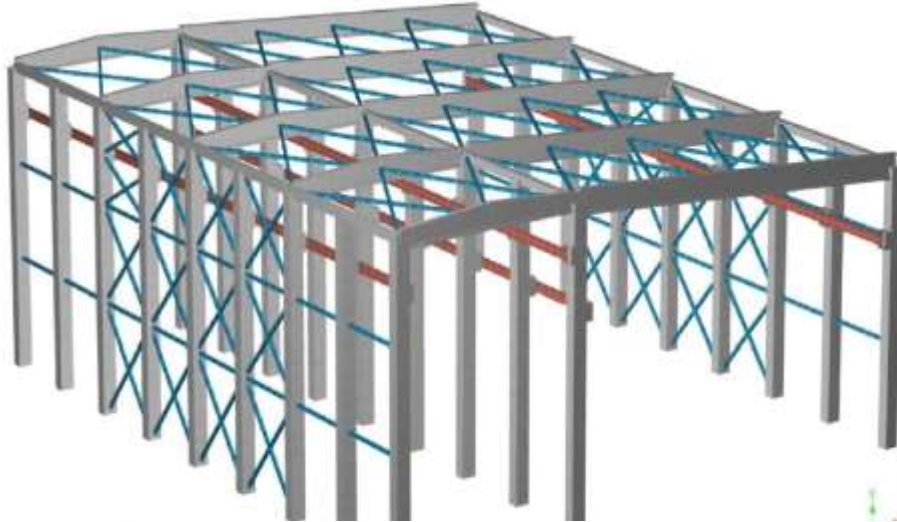


Courtesy of Ms. S. Nakaki

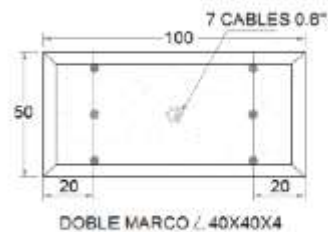


# Paper factory

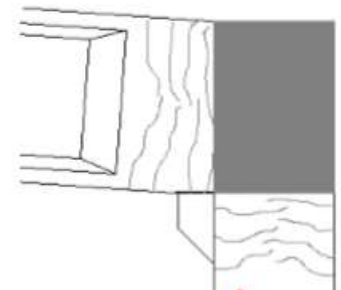
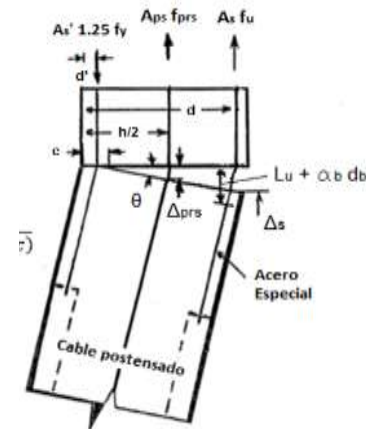
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Tensocret



Corte 1



Corte 2



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Patricio Bonelli  
Tensocret

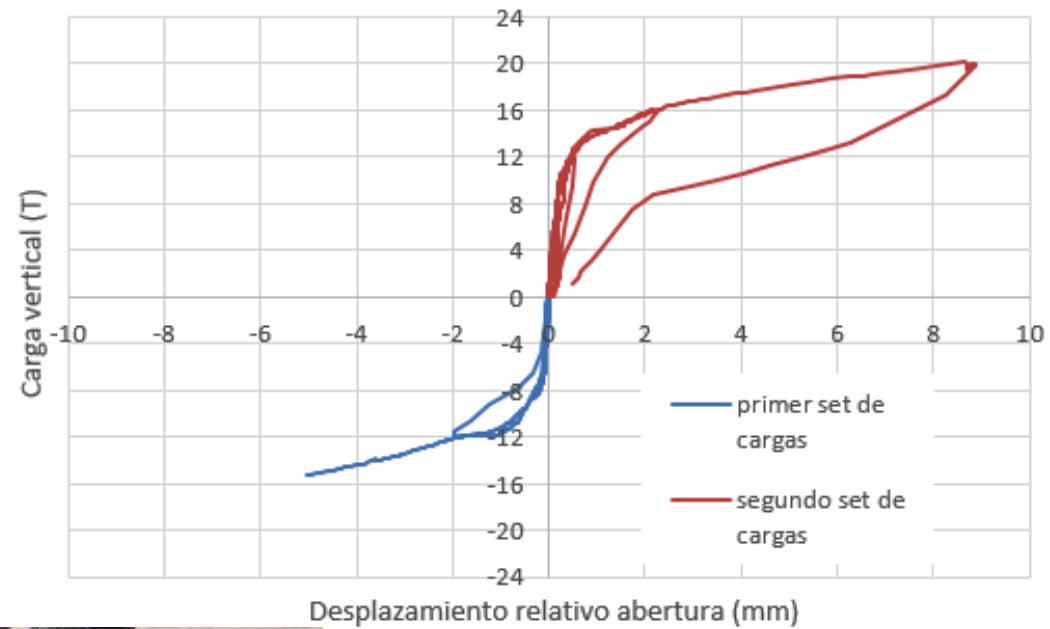


# Paper factory



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Patricio Bonelli  
Tensocret**

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Precast concrete construction has gained popularity over the past decades in Chile. This has been especially true in industrial facilities given the benefits of this type of construction like speed of erection, low cost and fire resistance.

From 2006 Chile has a national standard for seismic design of non-building structures that includes provision for precast structures. This standard has been instrumental in the increased use of precast structures.



Recent 2010 earthquake (Mw 8.8) was a severe test for Chilean construction. The performance of precast structures designed under the seismic code was remarkably good, with some exceptions, mostly related to large displacements (large demands and lack of capacity), which will be addressed in the revised edition of the code.

Productivity pressures in construction are giving a new impulse to precast construction and new applications are emerging in houses, mid-rise buildings and also in heavy industrial applications and mining operations. Lack of skilled labor is expected to have a major impact on construction in the future leading to a more extensive use of precast.

thank you ...

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